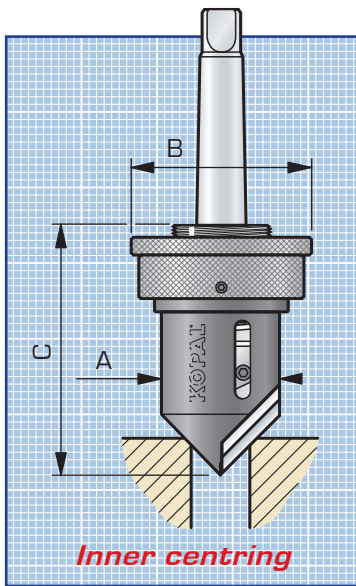
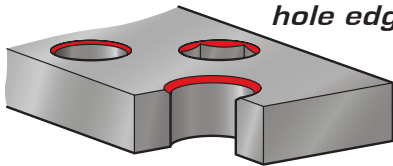


# Inner Devices

Chamfers any cylindrical, polygonal, or interrupted hole edges at 90°.



Model	∅ A	∅ B	C 90°/60°
2-18	18	26	55 / 64
2-42	42	65	85 / 108
20-60	60	70	94 / 106
40-80	80	90	100 / 114
60-100	100	110	104
80-120	120	130	104



The inner HSS blades are sharpened with cutting angles of :



**0° - 14° - 20° and 25° , to be specified on ordering.**  
Carbide blades with cutting angle of 0°.

## Inner blades replacement

HSS blade 60°	Ref.
2 - 18	01-305
2 - 42	01-340
20 - 60, 40 - 80	01-365

HSS blade 90°	Ref.
2 - 18	01-320
2 - 42	01-350
20 - 60 to 80 - 120	01-370

HSS blade	Ref.
2 - 42 <b>82°</b>	01-345
2 - 18 <b>120°</b>	01-335
2 - 42 <b>120°</b>	01-360

Carbide blade	Ref.
2-42 to 40-80 <b>60°</b>	01-341
2-42 to 80-120 <b>90°</b>	01-351

Model	Diameter of the chamfering	Attach.	Angle of the chamfer tip				
			60° Ref.	82° Ref.	90° Ref.	120° Ref.	
2 - 18	2 to 17	Cyl. ∅ 10 CM1	01-030	01-050	01-010	01-080	
			01-035		01-015		
2 - 42	3 to 41	Cyl. ∅ 10/∅ 16 Cyl. ∅ 12,7	01-120	01-145	01-095	01-195	
			01-125	01-150	01-100		
		weldon ∅ 19	CM1	01-115		01-090	01-191
			CM2	01-116	01-141	01-091	
			CM3	01-117	01-142	01-092	
20 - 60	21 to 59	CM2	01-215		01-210		
40 - 80	40 to 77	CM2	01-230		01-225		
		CM3	01-231		01-226		
60 - 100	60 to 97	CM3			01-241		
80 - 120	80 to 117	CM3			01-256		

## Blades

1 cutting edge for small models 2-18.  
All the other models have 2 cutting edges.

