


# HSS and Carbide Blades

## Choice of cutting angles

Material	Brass Bronze Cast iron Heat-resistant stainless steel	Steel Special bronze Perspex	Soft steel Copper AU 4 G Plastic Stainless steel	Aluminium Soft iron Sheet metal
Cutting angle	0° HSS Carbure	14° HSS	20° HSS	25° HSS




## HSS Blades (standard)

The HSS blades are available with cutting angles of : 0° - 14° - 20° and 25° for inner and outer devices and with cutting angles of : 14° and 20° for Kopal Tube devices.

### Inner blades

HSS blade 60°	Ref.
2 - 18	01-305
2 - 42	01-340
20 - 60, 40 - 80	01-365

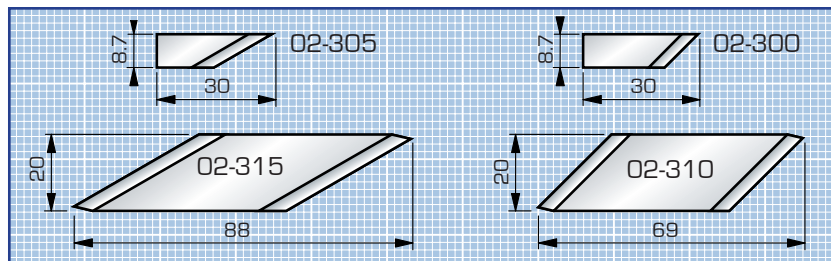
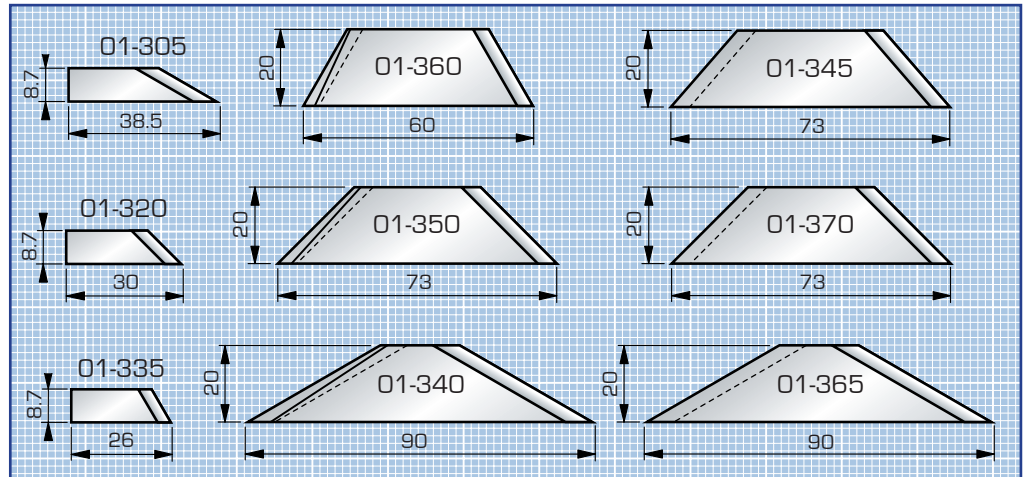
HSS blade 90°	Ref.
2 - 18	01-320
2 - 42	01-350
20 - 60 to 80 - 120	01-370

HSS blade	Ref.
2 - 42 82°	01-345
2 - 18 120°	01-335
2 - 42 120°	01-360

Carbide blade	Ref.
2-42 to 40-80 60°	01-341
2-42 to 80-120 90°	01-351



### Outer blades

HSS blade 60°	Ref.
2 - 18	02-305
2 - 36 to 40 - 80	02-315

HSS blade 90°	Ref.
2 - 18	02-300
3 - 36 to 80 - 120	02-310

### Inner blades

#### SLIM LINE

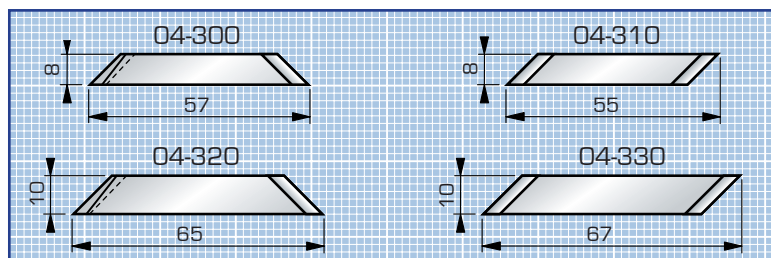
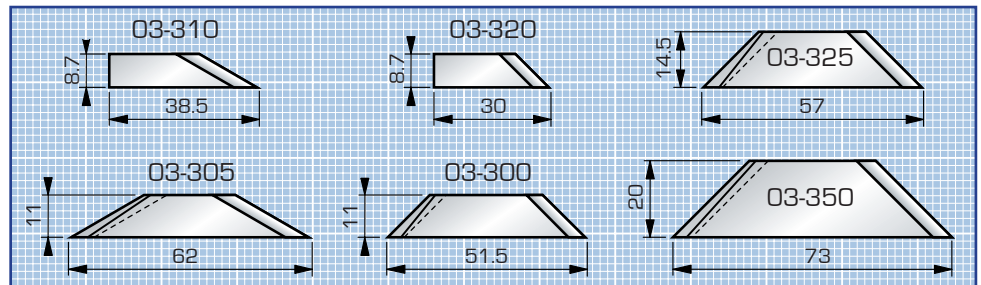
HSS blade 60°	Ref.
3 - 19	03-310
10 - 3	03-305

HSS blade 90°	Ref.
3 - 19	03-320
4 - 30	03-325
4 - 42	03-350
10 - 30	03-300

Carbide blade 90°	Ref.
4 - 42	01-351



### KOPAL TUBE blade

Model (all at 90°)	Ref.
K 1 Inner.	04-300
K 1 outer.	04-310
K 2 to K 5 Inner.	04-320
K 2 to K 5 Outer.	04-330